MOULDS AND OCERATOXIN A ASSOCIATED WITH GREEN COFFEE BEANS (Coffee arabica L.) PROCESSED BY DRY AND WET METEODS: A CASE STUDY OF NYERI COUNTY

LEAH MASAKEWE MUNYENDO

A Research Thesis Submitted in Panish Fulfillment of the Requirements for the award of the Degree of Master of Science in Food Science and Technology in the institute of Food and Bioresubrues Technology,

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OCTOBER, 2017

DECLARATION

Student's declaration caption:

This thesis is my original work and has not been presented in any university/institution for a
degree or for consideration of any certification.
Signature Date $03 \log 2017$

Student's name: Leah Masakhwe Munyendo

Student's registration number: F251-01-1740/2015

Supervisor's declaration caption:

This thesis is the candidate's original work and has been written with our supervision and guidance as University Supervisors.

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Signature	WAS	Date	101	17	20	17

Dr: Dr. Richard Koskei, PhD.

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Dr: Dr. Monica Mburu, PhD.

Institute: Food Bioresources and Technology

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ABSTRACT

Coffee that has been poorly processed and stored can be contaminated with moulds especially Aspergillus and Penicillium species which have been reported to produce mycotoxins including Ochratoxin A. This study was done to assess the moulds and Ochratoxin A contamination of green coffee beans from Estates and Cooperative societies located in the main coffee growing zone in Nyeri County. The levels of moisture content, sucrose, caffeine and chlorogenic acids content, mould contamination and Ochratoxin A levels in green coffee beans processed by wet and dry methods was determined. The moisture content of the coffee samples were determined by dry oven method, sucrose, caffeine, chlorogenic acids and Ochratoxin A levels by use of HPLC and moulds enumeration by serial dilution technique. The percentage moisture content of coffee samples from Estates and Cooperative societies ranged between 7.06% - 8.47% and 6.85% - 9.27%, respectively. The results showed no significant difference on the level of moisture content in the coffee samples from Estates and Cooperative societies. The sucrose, caffeine and chlorogenic acids content of coffee samples from estates ranged between 6.45% - 8.37%, 1.06% - 1.26% and 4.52% - 6.88%respectively. For coffee samples from Cooperative societies, the sucrose, caffeine and chlorogenic acids content ranged between 5.93% - 8.31%, 1.07% - 1.30% and 4.31% -7.72%, respectively. Significant (p \leq 0.05) variations were observed among the samples from different Cooperative societies and Estates in terms of sucrose, caffeine and chlorogenic acid contents of the coffee beans. Mould counts of coffee samples from cooperative societies and estates were found to be between 1.46×10^3 CFU/ml to 6.0×10^1 CFU/ml. More dry processed coffee samples were contaminated with moulds as compared to wet processed coffee samples. Ochratoxin A was not detected in all the coffee samples. It can be concluded that coffee samples collected from estates and cooperative societies were not contaminated with Ochratoxin A even though some showed low levels of mould contamination.

