

KIMATHI UNIVERSITY COLLEGE OF TECHNOLOGY UNIVERSITY EXAMINATIONS 2015/2016 ACADEMIC YEAR SECOND YEAR FIRST SEMESTER EXAMINATION FOR THE DEGREE OF BACHELOR OF SCIENCE IN TELECOMMUNICATION AND INFORMATION ENGINEERING TIE 2402: INTEGRATED CIRCUITS TECHNOLOGY SUPPLEMENTAL EXAM

Do question 1 and any other 2 questions

- 1. An ion implanter is a high-voltage particle accelerator producing a high-velocity beam of impurity ions which can penetrate the surface of silicon target wafers.
 - A. Draw a schematic diagram of an Implanter and clearly label the five major stages of the Implanter (10 points)
 - B. Describe the Target Chamber (3 points)
 - C. Describe the Mass Spectrometer (3 points)
 - D. Explain how an Ion Source works. (3 points)
 - E. Phosphorus with energy of 100 keV is implanted into a silicon wafer. The range and straggle of the beam is 0.12 µm and 0.045µm respectively. What should be the implanted dose be if the peak concentration of $N_p = 1 \times 10^{17} cm^{-3}$ is desired? (9 points)
 - 2. Boron has diffusion coefficient $D_0 = 10.5 \ cm^2/sec$ and activation energy $E_A = 3.69 \ eV$.
 - A. Calculate the diffusion coefficient for boron at 1100 °C (5 points)
 - B. A boron diffusion is used to form the base region of an *npn* transistor a 0.18-ohn-cm ntype silicon wafer. A solid-solubility-limited boron predeposition is performed at 900 C for 15 minutes followed a 5-hr drive –in at 1100C. If the Surface concentration is given at $1.1 \times 10^{20}/cm^3$, write an expression for the impurity profile following the predeposition. (5 points)
 - C. Using the information given in B above and given that the background doping concentration is $3 \times 10^{16}/cm^3$, Find the junction depth x_j . (5 points)
 - D. Using information provided in B and C above, find the concentration and the junction depth after the drive-in step (10 points)
 - 3. For a bipolar transistor with the following parameters: $W_B = 1\mu m$, $\eta = 10$, $D_B = 20 \text{ cm}^2/\text{sec}$, $C_{JC} + C_{Sub} = 2 \text{ pF}$, $r_c = 250 \text{ Ohms}$, $X_C = 10\mu m$ and $V_S = 10^7 \text{ cm/sec}$ Calculate the

(A) transit time

(B) Unity gain frequency

4. An IC diode is designed to have a room-temperature saturation current of $I_0 = 5 \times 10^{-17}$ A. The diode has the following device properties: $W_p = 0.5 \mu m$, $W_n = 1.0 \mu m$, $N_a = 2.5 \times 10^{17}$ cm⁻³, $N_d = 4.0 \times 10^{16}$ cm⁻³, $D_n = 5$ cm²/s and $D_p = 5$ cm₂/s. If the diode has a bias voltage of $V_D = 720$ mV

- A. What is the small signal resistance? (5 points)
- B. Find the depletion (10 points)
- C. What is the minority carrier concentration on p-side of the diode? (10points)